

# HOUTLIJM V7®



## PRODUCT DESCRIPTION

A one component moisture-proof D3 wood glue on the basis of PVAc dispersion with a fast bonding time, guaranteeing an excellent form stability thanks to its hardness.

## DIRECTIONS FOR USE

For laminating veneer and hard plastic on woody materials with warm, cold, high-frequency or vacuum press. Assembly glue for kitchen and bathroom furniture.

Glue application by means of a glue roller, hand roller, brush, spatula or glue spraying equipment.

## PROCESSING

Ensure clean, dry materials free of dust and grease and well-fitting. For optimal gluing the temperature of the environment, the material and the glue has to be equal and the processing temperature About +15°C and +20°C and the wood moisture rate about 8 – 14%.

Opening time at +20°C about 10 minutes, pressing time at +20°C about 20 minutes.

Do not dilute the glue with water, unless you want to bring the glue back to its original viscosity. With low temperatures the pressing time needs to be significantly increased. Final strength of the glue connection is reached after about 7 days. Pressing times strongly depend on the temperature and moisture percentage of the material and the environment, the power of absorption of the basis and the thickness of the applied glue layer.

## PROPERTIES

basic ingredient	: polyvinyl acetate dispersion.
Colour	: white, mat after drying.
Odour	: Little odour.
Glue application	: 120 - 200 g/m <sup>2</sup> .
Moisture resistance	: Very good. D3.
Whitening point	: approx. +7°C.
Viscosity	: 8000-10.000 mPa.s.
Processing temperature	: between +10°C and +30°C.
PH value	: approx. 3.
Heat resistance	: approx. +70°C.
Solid substance rate	: approx. 48.50%.

## CLEANING

Clean wet glue residues and tools with water.

## SHELF LIFE

Stored in a dry and cool environment in the original container the glue has a shelf-life of at least 12 months. Keep in a frost-free place.

## PACKAGING

5 kg bucket, 10 kg bottle, 25 kg jerry can, 1000 kg container.

**Our processing advice is based on extensive research and practical experience. We can accept no liability for the results obtained and / or any damage resulting from the use of this product because of the wide range of materials and circumstances in which the glue is used. Nevertheless we would be pleased to advise you.**

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