

DISPERCIELIJM 12 C



PRODUCT DESCRIPTION

DISPERCIELIJM 12C is an adhesive based on resin dispersions. Dries white. Solvent free.

DIRECTION FOR USE

For bonding soft PVC, rigid polystyrene and polyester film on porous materials such as cardboard, textiles, wood, hardboard, particle board, stone, concrete and stucco.

PROCESSING

Processing base: The need to glue parts clean, dry, grease and dust.

Revision glue: Stir the adhesive before use if necessary while.

Tools: Use a brush, trowel, pressure vessel, or spray equipment. Immediately after use clean with warm water.

Method: glue evenly and thinly on an application of the parts.

Processing Conditions: The temperature of the workspace, the glue and the gluing material may not be less than +5°C. The relative humidity must not exceed 65%.

TECHNICAL INFORMATION

Open time ¹	: approx. 10 minutes.
Consumption	: 5-7 m ² /kg unilaterally raised.
Instructions	: the glue evenly and sparingly to one of both parts.
Pressure	: 0.5 to 1 kg/cm ² .
Moisture Resistance	: moderate.
Temperature resistance	: -20°C to +90°C.
Verdun Severability	: not diluted with water, unless it seeks the glue to bring its original viscosity.
Frost resistance	: moderate.
Adhesive Type	: aqueous dispersion.
Basic Material	: ethyl vinyl acetate.
Color	: white.
Solids content	: approx. 68%.
Viscosity	: 7500-8500 mPa.s RV 4/20 @ +23°C.

¹ Depending on the amount of applied adhesive, wood moisture content, temperature, and the structure and porosity of the material.

SHELF LIFE

DISPERCIELIJM 12C can be processed until 6 months after production if stored in sealed container at temperatures between +10°C and +20°C. Frost protection. Always process in the order received (FIFO).

CLEANING

Rinse wet glue stains immediately and solely with water. Dry glue stains are only removable mechanically. Remove dried glue residues with a VERDUNNER.

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PACKAGING

Bucket of 25 kg and 1100 kg container.

Our processing advice is based on extensive research and practical experience. We can accept no liability for the results obtained and / or any damage resulting from the use of this product because of the wide range of materials and circumstances in which the glue is used. Nevertheless we would be pleased to advise you.

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