

BIJLARD LAKLIJM V3®



PRODUCT DESCRIPTION

Is a 1-component synthetic resin dispersion fluid inclusions inhibitory activity and excellent adhesion to painted and laminated surfaces.

DIRECTIONS FOR USE

LAKLIJM V3 for hard surfaces such as PVC, (1 - and 2 components) painted wood, melamine and HPL on a wooden surface like plywood, pine, MDF or chipboard.

PROCESSING

LAKLIJM unilaterally afford using a roller, hand roller, brush or spatula. The LAKLIJM not dilute with water, unless it seeks to cement in its original viscosity to reduce. Contact with iron can cause black spots. At least one of the two surfaces to be bonded must be porous. Surfaces must be dust and grease. The glue works best when it proceeds raised on the non-porous side. At lower press temperatures (minimum +10°C) and a wood moisture content above 12% must press the indicated time significantly extended. Since there are many plastics and paints, we recommend you first take a test.

PROPERTIES

End Strength	: after 24 hours
Press Time	: about 15 min at +20°C, depending on the moisture content.
Open time	: approx 6-8 minutes
Press pressure	: 0.5 - 0.8 N / mm ²
Color	: beige
Wood Moisture Percentage	: 8-12%
Processing Temperature	: +10°C and 30°C
Service	: 100-160 gsm
PH value	: ca 8 (slightly alkaline)
Heat resistance	: approx +70°C
Solid content	: ca 42%
Viscosity (Brookfield)	: approx 10.000 mPa.s (+20°C)

BIJLARD®
PROFESSIONAL ADHESIVES

CLEANING

Clean wet glue and tools with water.

SHELF LIFE

In sealed container in a dry and cool environment at least 9 months. Protect from frost.

PACKAGING

0.5 kg. bottle and 10 kg. bucket.

<p>Our processing advice is based on extensive research and practical experience. We can accept no liability for the results obtained and / or any damage resulting from the use of this product because of the wide range of materials and circumstances in which the glue is used. Nevertheless we would be pleased to advise you.</p>
--