

# HPL PRIMER ®



## PRODUCT DESCRIPTION

Is a professional HPL edging primer. For the treatment of HPL edging. Increases the adhesion of the hot melt on HPL edging using an edge bander. Dries transparent.

## DIRECTION FOR USE

The HPL is clean, dry, grease and dust free. Mist the HPL primer over the entire surface in an even layer. The primer must be completely dry before touching the hot melt yields.

The temperature of the workspace, HPL and the PRIMER can not be less than +5° C.

Drying time: about 5-10 minutes, depending on the temperature, thickness and air.

Shake can well before use. After shaking keep the aerosol on its head and keep spraying until all primer residues are removed.

## TECHNICAL INFORMATION

|                  |                                  |
|------------------|----------------------------------|
| Base             | : polyvinyl acetate in solution. |
| Specific Gravity | : 0.91 ± 0.02 Kg / L.            |
| Solids content   | : 38.5 ± 0.5%.                   |
| Status           | : thin liquid.                   |
| Viscosity        | : 50-100 mPa.s.                  |
| Color            | : transparent.                   |
| Drying time      | : 5 to 10 min at +20° C.         |
| Consumption      | : approx 250 m <sup>1</sup> .    |

## SHELF LIFE

HPL-primer may be processed until 12 months after production at a temperature between +10° C and +20° C in unopened container. Frost protection. Always processed in the order received (FIFO).

## CLEANING

VERDUNNER.

## PACKAGING

500 ml aerosol.

Our processing advice is based on extensive research and practical experience. We can accept no liability for the results obtained and / or any damage resulting from the use of this product because of the wide range of materials and circumstances in which the glue is used. Nevertheless we would be pleased to advise you.

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**PROFESSIONAL ADHESIVES**