

# 0023 SBR Sputlijm

## PRODUCT DESCRIPTION

Is a spray able contact glue with high tack. Therefore, it is extremely suitable for gluing many furniture foams like latex-, polyether- and PU-foams. Also applicable for securing carpet underlay, many kinds of carpet tiles and carpet.

It can be used for bonding mutually and in combination with diverse materials like paper, carbon, textile, artificial leather, and non-permanent bonding of construction film. Not recommended for bonding polystyrene foam.

## DIRECTIONS FOR USE

The materials for bonding should be dry, dust- and fat free. With furniture foams, both sides should be glued. At +20° C and 65% relative humidity a waiting time of 30 seconds is sufficient; de bonding can be joint almost immediately. With non-porous materials (like artificial leather), both sides should be glued. Dry for approx. 2 minutes before joining parts. Apply pressure. With construction film, glue can be applied 1-sided and should be joint immediately. In cold seasons glue and materials should be acclimatized to room temperature. It is recommended to shake or stir before usage.

## SETTINGS OF SPRAYING EQUIPMENT

Gravity cup spray gun:

- needle opening 2,5mm
- (turning radius)
- Air pressure 4 – 6 bar

Pressure vessel / pump system:

- needle opening 2,5mm
- (turning radius)
- Air pressure 4 – 6 bar
- Material pressure 1,5 - 3 bar

## TECHNICAL INFORMATION

Based on : SBR-rubber and resin in solution.  
Specific weight : 0.82 Kg/L +/- 0.02.  
Solid contents : 30 ± 0.5 %.  
Physical form : thin liquid.  
Viscosity : 20 – 50 mPa.s.  
Colour : transparent yellow.  
Drying time : 2 min. +20° C; (glued 2-sided).  
Open time : max. 15 min.  
Heat resistance : +60° C.

## SHELF LIFE

1 year at +20° C in unopened package.

## CLEANING

VERDUNNER.

## PACKAGING

200 L.

**Our processing advice is based on extensive research and practical experience. We can accept no liability for the results obtained and / or any damage resulting from the use of this product because of the wide range of materials and circumstances in which the glue is used. Nevertheless we would be pleased to advise you.**

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