

SUPER BOND®



PRODUCT DESCRIPTION

Is a professional high-quality 2-component super glue with activator. Bonds wooden joints tightly in 10 seconds.

DIRECTIONS OF USE

Assembly work where speed is required, such as kitchen fitting, skirting boards, walls, ceilings, etc. Bonds wood, MDF, chipboard, metal, ceramics, rubber and many types of synthetics. Suitable for right-angled and mitred joints, such as frames, coves, skirting boards and strips.

PROCESSING

Surface preparation: The surfaces to be bonded must be clean, dry, grease-free and fit together well.

Method of application: Spray the activator thinly over one surface (distance approx. 10 cm) and allow to evaporate until dry. Apply the adhesive to the other surface. Watch out! Activator can affect the surface. Join the two surfaces together in the correct position and press firmly together for about 10 seconds.

Processing temperature: Do not use when temperature is less than + 10° C.

Initial bonding time: Approx. 10 seconds (depending on materials used).

Open time: Activator: Approx. 1 hour. Adhesive: none (join together immediately after application).

Total drying time: 24 hours.

Use: Dependent on use and materials.

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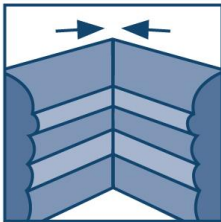
Step 1

Spray Activator onto one surface, allow to evaporate.



Step 2

Apply adhesive onto the other surface.



Step 3

Press both surfaces together and hold in position for 10 seconds.

PROPERTIES

Dilutability	: SUPER BOND cannot be diluted.
Temperature resistance	: -50° C to + 80° C.
Moisture resistance	: good.
Frost resistance	: good.
Chemical resistance	: good.

TECHNICAL INFORMATION

Adhesive

Basic raw material	: ethyl -2 cyanoacrylate.
Colour	: transparent.
Solids content	: 100%.
Viscosity (mPa.s)	: 1.5.
Flash point	: >+5° C.

Activator

Basic raw material	: propan -2-0l.
Colour	: transparent.
Flash point	: >+40° C.

SHELF LIFE

Glue: It will keep for at least 12 months in unopened package in dry, dark place at less than +5° C.
 Activator: In a cool and dry place and unopened at least 24 months.

PACKAGING

Set: 50 ml adhesive + 200 g activator.

Our processing advice is based on extensive research and practical experience. We can accept no liability for the results obtained and / or any damage resulting from the use of this product because of the wide range of materials and circumstances in which the glue is used. Nevertheless we would be pleased to advise you.

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