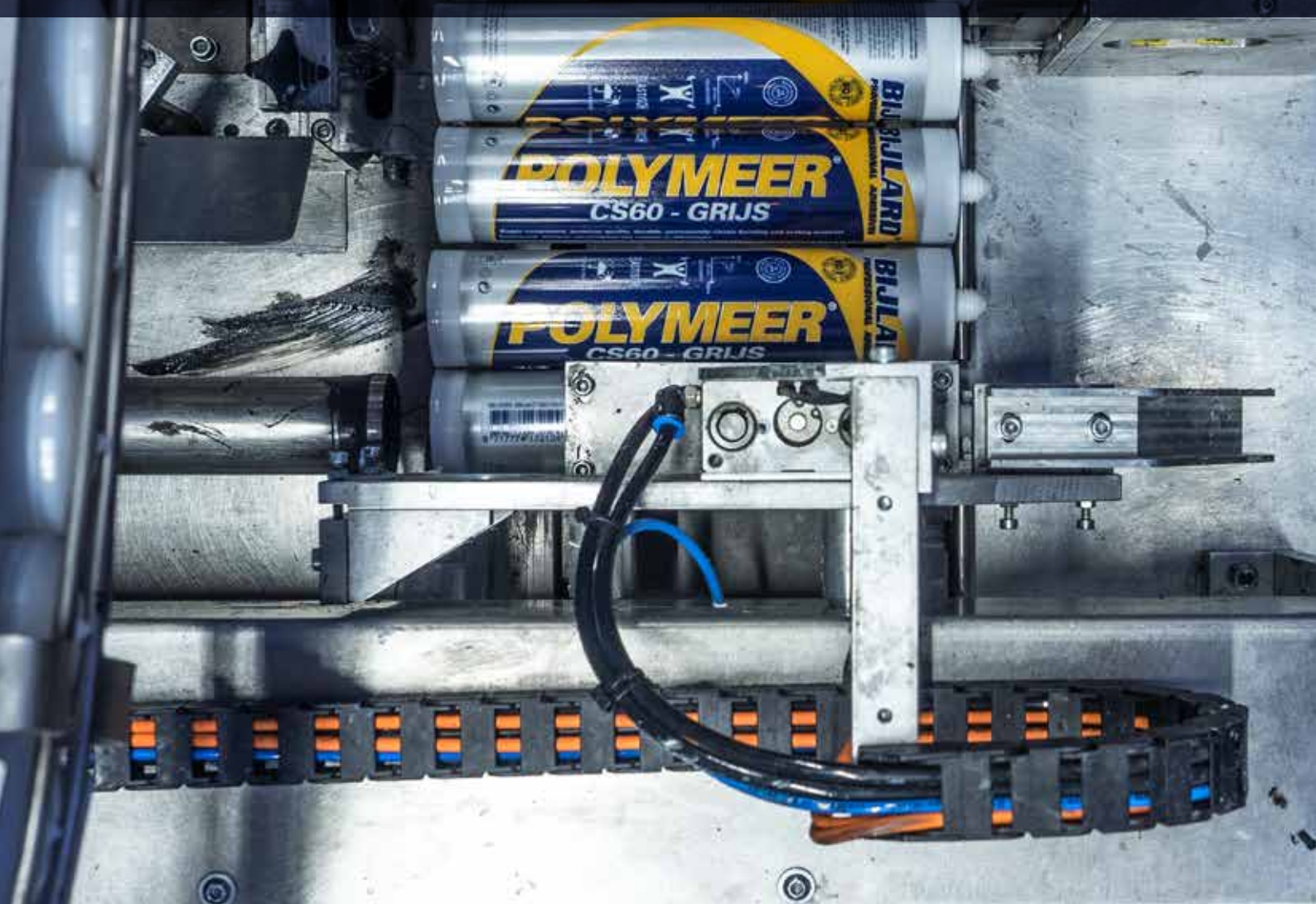


# BIJLARD®

## PROFESSIONAL ADHESIVES



**WWW.BIJLARD.COM**



**VISIT OUR FACTORY  
AND FIND OUT 'HOW IT'S MADE'**





# CONTENT

■ Neoprene Contact Adhesives & Equipment	<i>pagina</i> 4
■ Cleaners, Thinners & Degreasers	<i>pagina</i> 8
■ Wood Adhesives & Equipment	<i>pagina</i> 8
■ MS Polymer Adhesives	<i>pagina</i> 10
■ Kitpistolen	<i>pagina</i> 12
■ Polyurethane Adhesives	<i>pagina</i> 13
■ FLOOR	<i>pagina</i> 14
■ Hotmelt	<i>pagina</i> 16
■ Pvc / Abs Film Adhesives / Mma-Adhesives	<i>pagina</i> 17
■ Specials	<i>pagina</i> 18
■ Hand Tools	<i>pagina</i> 19
■ Vacuum Technology, Tapes & Abrasives	<i>pagina</i> 20
■ Credits	<i>pagina</i> 22

## ABOUT US AND OUR ADHESIVES

Since 1956, Bijlard International has been developing, manufacturing and distributing adhesives and sealants for the professional market. In all those years, Bijlard has established an extremely faithful clientele and many early customers today still use our products to great satisfaction.

We supply adhesives to suit customer requirements. Our own laboratory guarantees the constant quality and development of new and even better products. Our range comprises environmentally friendly, without filler, non-aromatic and user-friendly adhesives and sealants of exceptional quality. Our products find their way to the wood processing industry, interior design and the floors branch. With free advice on the work floor and possibilities for making production processes run more cheaply and/or more efficiently, we are more than just a supplier: Bijlard ... a bond you can trust!

Besides the quality and environmental requirements, customer-focus, fast delivery and an excellent service are the most important pillars of our company.



# NEOPRENE CONTACT ADHESIVES



*aromatic free*



*aromatic free*

## CONTACT KIT

Non-aromatic universal liquid contact adhesive. Heat-resistant up to +120°C. Can be combed or brushed.

## CONTACT TIX

Non-aromatic universal thixotropic contact adhesive. Does not drip. Suitable for vertical applications. Pre-application unnecessary. Heat-resistant up to +120°C.



*Our entire product range available from stock!*



*aromatic free*



*aromatic free*

## SPRAY TRANSPARENT AND RED

Sprayable transparent/red non-aromatic universal contact adhesive. Heat-resistant up to +180°C. High initial adhesion and final bonding strength. Sprayable with gravity feed spray gun, pressure vessel or spray unit.



## SPRAY 2514

Highly heat-resistant +180°C sprayable contact adhesive based on neoprene rubber. Specially made for among others surface adhesion of HPL laminates. Thanks to its high initial adhesion, extremely suitable for among others post-formed elements.

## CONTACTGLUE 2921

Highly heat-resistant +180°C contact adhesive specially developed for use in a curtain coater (pouring machine) in cases of very large industrial production volumes. Contains toluene.

Lloyd's Register

*Check [www.bijlard.com](http://www.bijlard.com) for different volumes*



## EQUIPMENT



### MEMBRANE PUMP + WP III F GUN

Membrane pump on tripod for spraying contact adhesive (spray adhesive) from 10L or 25L container. 200L vessel.



### PRESSURE VESSEL ON WHEELS + WP III GUN

Pneumatic pressure vessel on wheels for spraying contact adhesive (spray adhesive).



### GRAVITY FEED SPRAY GUN

Walther Pilot III F gun with gravity cup for spraying contact adhesive (spray adhesive).



# SBR CONTACT ADHESIVES



## GLUE TANK 803

### TRANSPARENT AND RED

Non-aromatic and heat-resistant +110°C contact adhesive packaged in a ready-to-use glue tank.

Processing is possible with the professional spray gun supplied with the system and without the need for a compressor. An ideal solution for working on site.

The adhesive has high initial adhesion and a favourable curing and working time. Available in round and transparent versions.

**aromatic free**



## BIJLARD STAIRWAYS GLUE

Non-aromatic and heat-resistant +65°C contact adhesive packaged in a ready-to-use glue tank. For bonding many types of floor covering such as carpet on surfaces made of wood, concrete or metal.

Especially suitable for bonding materials that need to be immediately adjacent to each other and where clamps or a press cannot be used, such as with materials that are under tension or curved work, or objects that need to be loaded and processed straight away (e.g. production work).

**aromatic free**





**aromatic free**

### SPRAY 0099 CLASSIC MIST SPRAY

Contact adhesive in spray can for both permanent and repositionable joints. The adhesive has a wide area of application and is extremely suitable for bonding: upholstery fabrics, floor coverings, carpet tiles, underlay, foam rubber, cardboard, paper, expanded polystyrene, textiles, felt and insulating materials for the building trade and in the home. Spray pattern mist.



**aromatic free**

### SPRAY 0023 HIGH TACK WEB SPRAY

Contact adhesive in spray can with a high initial adhesion. Extremely suitable for bonding many types of furniture foams, such as latex, polyether and polyurethane foams. Can also be used for fixing underlay, many types of carpet tiles and carpet. Multi-adjustable spray distribution. Spray pattern web.



### SPRAY B100 HEAVY DUTY WEB SPRAY

Contact adhesive in spray can with an extremely high initial adhesion. For the fast, clean, easy and economic bonding and assembly of materials in furniture or related applications up to +50 °C. Spray pattern web. Ideal for bonding latex, polyether and PUR foam, felt, fabrics, paper, cardboard, fibreboard, insulating material to itself or to wood, stone, steel etc. Multi-adjustable spray distribution.

### SPRAY 0099

Universal spray adhesive (contact adhesive), extremely suitable for bonding upholstery, floor coverings, carpet tiles, underlay, foam rubber (flakes, seats, backrest filling etc.)

### SPRAY 0023

Spray adhesive (contact adhesive) with high initial adhesion. Extremely suitable for bonding many types of furniture foams, such as latex, polyether and polyurethane foams.

### SPRAY 0044

Spray adhesive (contact adhesive) has been developed among other things for foam joints. Decorative purposes, both permanent and temporary adhesion for paper, cardboard, wood, textiles and various types of plastic.

## CLEANERS, THINNERS & DEGREASERS



### THINNER

For thinning neoprene contact adhesive, cleaning and cleansing the adhesive surfaces, removing traces of adhesive and cleaning tools.

### THINNER 901 T

Mixture of solvents specifically composed for use with Ankerweld Gietlijm 2921. Contains toluene.



### CITRONEL

Biological cleaner based on citrus terpenes. For degreasing and cleaning many types of surfaces and for removing traces of contact adhesive, ink, oil and grease.



### CLEANER CS 60

Professional cleaner with extremely good cleaning and degreasing properties based on pure propanone. Cleaner CS 60 is extremely suitable for removing all wet glue residue and many dried up glue residue.

## WOOD ADHESIVES



### WOOD GLUE 1KD2

High-grade white wood adhesive D2 for indoor applications. Transparent when dry. Without filler. Based on PVAc.

\* Open time  $\pm$  8 minutes. Pressing time 1-2 hours.

### WOOD GLUE 1KD2 FAST

High-grade extremely fast drying white wood adhesive D2 for indoor applications. Transparent when dry. Without filler. Based on PVAc.

\* Open time  $\pm$  5 minutes. Pressing time 5-10 minutes.



### RS 80 CLASSIC

Extremely high-grade 2-component wood adhesive. For bonding bearing structures and joints of many different wood types for which extremely high requirements are set. Based on resorcinol and paraformaldehyde. \* Open time 10 minutes Pressing time 5 hours.



## & EQUIPMENT



### WOOD GLUE EXPRESS 25

High-grade moisture-resistant yellow coloured wood adhesive, extremely suitable for bonding red and/or white deal. Without filler. Complies with standard NEN-EN 204 D2. Based on PVAc  
\*Open time  $\pm$  8 minutes. Pressing time 1-2 hours.

### WOOD GLUE 1KD3

Waterproof white wood adhesive. Waterproof in compliance with EN standard 204 D3 (DIN 68602 B3). Fast-drying. Transparent when dry. Without filler. Based on PVAc.  
\* Open time  $\pm$  8 minutes. Pressing time 30-60 minutes.

### WOOD GLUE 1KD3 SPRAY

Sprayable waterproof white wood adhesive. Waterproof in compliance with EN standard 204 D3 (DIN 68602 B3). Dries transparent. Without filler. Based on PVAc. \* Open time  $\pm$  10 minutes. Pressing time 20 minutes.

### WOOD GLUE V7

Waterproof form-retaining wood adhesive (D3). Fast setting time, guaranteeing excellent form-retaining properties thanks to its hardness. With veneer bleed prevention additive. Based on PVAc.  
\* Open time  $\pm$  10 minutes. Pressing time 20 minutes

### WOOD GLUE 1KD4 WITH KOMO

1-component weather and seawater resistant white wood adhesive (D4) based on PVAc. Transparent when dry. Without filler. This adhesive complies with standard NEN EN 204 D4 and WATT 91 and has the KOMO approval 'adhesive for non-bearing applications'. No. 32936. \* Open time  $\pm$  8 minutes. Pressing time 30-60 minutes.

### WOOD GLUE MP 13

Houtlijm D3 MP13 is a highly viscous and waterproof white wood adhesive in compliance with EN standard 204 D3 (DIN 68602 B3). Dries transparent. Without filler. Based on PVAc. \* Open time  $\pm$  10 minutes. Pressing time 30-60 minutes.



### PNEUMATIC VESSEL A8

Pneumatic 8 litre pressure vessel for the application of white PVAc wood adhesives with a universal gun. Accessories for applications including surface, mortise and tenon, nail punch, groove, dowel, Lamello and spring adhesion can be supplied. Suitable for Houtlijm 1KD2, 1KD2 Snel, Express 25, 1KD3, MP13 en 1KD4.

### PNEUMATIC VESSEL A12

Pneumatic 12 litre pressure vessel for the application of white PVAc wood adhesives with a Walther Pilot 90 gun. Especially suitable for spraying Houtlijm 1KD3 Spray and Houtlijm V7.



\* Open time and pressing time are dependent on applied adhesive quantity, moisture content, temperature, as well as the structure and the porosity of the material. We are ready with advice.

# MS POLYMER ADHESIVES





### CS 40 TRANSPARENT

Transparent elastic adhesive that can be painted over based on MS polymer. For both bonding and sealing virtually all materials used in the construction industry and (even moist) surfaces.

### CS 60

Elastic adhesive that can be painted over based on MS polymer. For both bonding, assembly and sealing of virtually all materials used in the construction industry and (even moist) surfaces.

### CS HIGH TACK

Elastic assembly adhesive that can be painted over, based on MS polymer with extremely high initial adhesive power. For the structural bonding of virtually all materials used in the construction industry and (even moist) surfaces.

### CS SPRAY

Sprayable sealant based on an MS polymer. Can be applied direct, in either a thin line or with a wider spray pattern. Can be finished or remodelled if necessary using a brush. Properly compatible with common paints. Can be sprayed over immediately with a coating (wet in wet). Excellent adhesion to metals, primers and paints. Fast through-hardening



### PRIMER CS 60

Black 1-component polyurethane moisture hardening primer. Specially suitable for the pre-treatment of timber framework and for surfaces such as wood, stone and concrete.

### PRIMER CS 60 SPECIAL

Transparent 1-component polyurethane moisture hardening primer. Specially suitable for the pre-treatment of timber framework and for surfaces such as wood, stone and concrete.

# Bijlard Floor & Wall



The ideal partner for bonding floor and wall. Bijlard CS Floor & Wall is a professional, flexible, one-component, solvent-free floor and wall adhesives based on MSP, which hardens under the influence of humidity.

[WWW.BIJLARD.COM](http://WWW.BIJLARD.COM)

BIJLARD INTERNATIONAL - ZOETERMEER - THE NETHERLANDS  
TEL: 0031 (0)79 - 343 75 38 - [INFO@BIJLARD.COM](mailto:INFO@BIJLARD.COM)

### CS FLOOR & WALL

Elastic, 1-component solvent-free wall and floor adhesive based on MS polymer. For bonding parquet and/or carpet (no PVC) on both porous and non-porous surfaces such as concrete, cement, anhydrite, wood, chipboard, boarding, HPL, metals, HI-MACS® and similar.

*Also available in sachet*



# KIT GUNS



## ELECTRAFLOW FLOOR-FIX

Battery-driven for 3kg sachet.  
The ideal solution for the efficient adhesion of wood and parquet floors.



## PRO 2000

Fully enclosed lightweight plastic air kit gun for cartridges.



## H40

Metal kit gun on oil pressure, very accurate for cartridges.



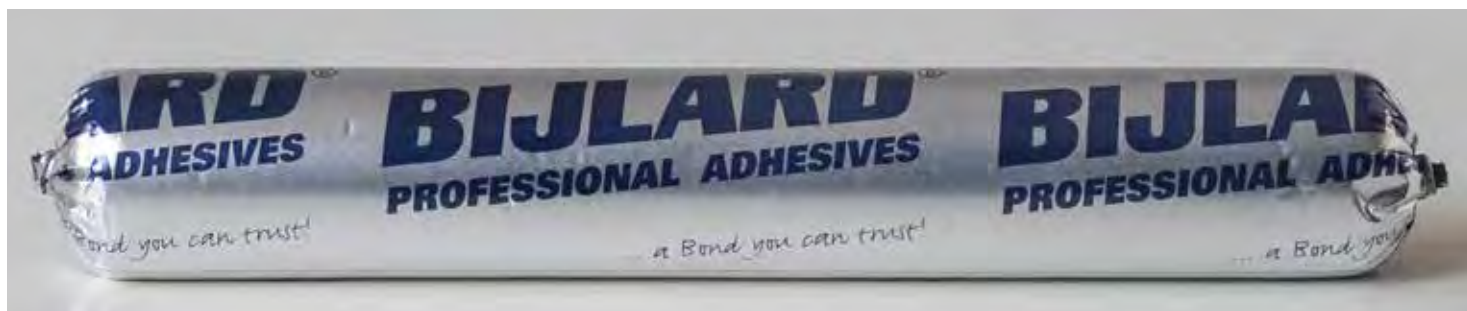
## POWERFLOW 600

Closed hand spray kit for sachet.



## CHILTON

Sealant applicator suitable for cartridges.



***New generation of air kit guns for cartridges and sachets***



## AIRFLOW III

Aluminum housing for cartridges and sachets.  
Automatic vent valve and pressure regulator 1-8bar.



## JETFLOW III

Lightweight air kit gun for use with sprayable MS Polymer CS Spray in cartridges and sachets.



## POLYURETHANE ADHESIVES



### PU-TX

Thixotropic, (sea) water-resistant, 1-component polyurethane wood adhesive for inside and outside. Does not drip. For bonding wood and in combination with other materials, such as metal, concrete and plastic.



### PU-CLASSIC

Fluid, (sea) water-resistant, 1-component polyurethane wood adhesive for inside and outside. For bonding wood and in combination with other materials, such as metal, concrete and plastic.



### PU-2K

Zeer hoogwaardige hoogvisceuze 2-componentenlijm op basis van polyurethaan. Uitermate geschikt voor verlijming van moeilijk verlijmbare materialen en/of materiaalcombinaties en het realiseren van verbindingen die zeer sterk of bestand moeten zijn tegen extreme omstandigheden.



### PU-BOND

Crack filling waterproof (D4) assembly adhesive based on polyurethane. (Sea) water-resistant in accordance with EN standard, DIN 68602B4) Its enormous intrinsic strength and minimal change in volume results in an extremely high final strength even without clamps. Can be loaded to 140 kg/cm<sup>2</sup>.

# FLOOR



## MS FLOOR

Is an elastic, 1-component solvent-free parquet adhesive based on MSP, which hardens under the influence of air humidity. For bonding parquet on all possible subfloors without primer. Suitable for damp spaces. Sound absorbing and permanently elastic. Suitable for underfloor heating and cooling. Anhydrous so that wood will not expand.

# MS FLOOR



## SKIRTING KIT

High-grade adhesive based on MS Polymer with extremely high initial adhesion (tack) for bonding for instance plinths, wall panels, floors, ceilings etc. Strutting or clamping is not required.



# BIJLARD BENEATH THE FLOOR



## PU 2K

Is a fast high quality 2-component adhesive based on polyurethane. For bonding parquet to all possible subfloors provided, these are properly treated with AQUA. UNI PRIMER, PU MULTI PRIMER or EPOXY SCHERM. Can be used indoors and outdoors and is suitable for damp spaces, but not under water. PU 2K is anhydrous so that wood will not expand. Suitable for underfloor heating and cooling.



## PU MULTIPRIMER

1-component primer based on polyurethane. For sealing off and/or consolidating strongly absorbent and solid or sandy subfloors. Can also serve as a sealant against capillary rising damp or residual moisture in concrete floors and screed floors by up to 4 CM percent. (screed floors with underfloor heating: 3 CM percent). Can be directly bonded with PU 2K or MS-FLOOR.



## SEAMING GLUE

Waterproof white PVAc wood adhesive for all types of laminate and parquet floors, particularly in damp spaces and outside applications, if not exposed to the influence of the weather. Complies with standard NEN-EN 204 D3. (DIN 68602D3) Quick-drying, transparent after drying. Open time +/- 8 minutes clamping time approx. 30-60 minutes. Without filler.



## EPOXY SCHERM

2-component primer based on epoxy resin. For sealing and/or strengthening highly absorbent and solid or sanded surfaces. Particularly where heavy levels of use are expected. Can also serve as a seal against capillary rising damp or residual moisture in concrete and screed floors to 7 CM-%. Can be bonded immediately using PU2K or MS-FLOOR. Suitable for underfloor heating.



## EGALINE 12

Easily workable and water-resistant self-levelling mortar up to 12mm. Suitable for underfloor heating and cooling.

# HOTMELT



## HPL-PRIMER

Primer for HPL edging strip.  
For the pre-treatment of HPL edging strip. Increases the bonding of the hot melt when using an edge banding machine.

## HOTMELT HG 90 / HH 103

Granulated hot melt for edge banding machine (HG 90)  
and cartridges for Holzher edge banding machine (HH 103).  
Based on PVA.





## PVC / ABS FILM ADHESIVES / MMA-ADHESIVES



### LAQUER ADHESIVE V3

Laquer adhesive based on synthetic resin dispersion. For bonding the end of multiplex, deal, chipboard or MDF to a flat surface consisting of 1 or 2-component lacquered wood or melamine.

### DISPERSION ADHESIVE 12C

Dispersion adhesive based on synthetic resin for indoor applications. For bonding soft PVC, hard polystyrene and polyester film to porous materials.

### MMA -MIX-BOND 3.4

Super-fast and extremely strong 2-component adhesive based on Methacrylate. Universally applicable for bonding and repairing virtually all materials. After hardening, the adhesive provides a rigidly strong vandal-proof joint. Final strength up to 300 kg/cm<sup>2</sup>! Weather and seawater resistant. Fills cracks up to 3 mm. Chemical-resistant. Solvent-free. \* Open time 3-4 minutes.



## SPECIALS



### SUPER BOND

High-grade 2-component super glue with activator. Bonds tightly in 10 seconds.



### LATEX RUBBER ADHESIVE 330

60% natural latex rubber adhesive for use with hard and soft board, textiles, felt, veneer etc. Does not contain organic solvents.



### CARPETSPRAY 5920 ORIGINAL ANTI-RAFEL SPRAY

Impregnating agent for increasing cut-resistance of carpet, sisal, coir mats etc.



## HAND TOOLS



### LIJM KLEBO 150MM

Glue applicator for the perfect dosage and uniform distribution of fluid contact adhesive. Gain in time 30% and 20% less adhesive consumption.



### GLUE APPLICATOR INCL. ROLLER

For the uniform and controlled application of many different types of adhesive, including white wood adhesive and contact adhesives. with grey rubber or orange sponge roller. Available in 72 mm, 150 mm and 180 mm.



### LIJMFIX

The lijmfix is a practical glue applicator for the fast and uniform application of adhesive to frames and battens.



### GLUE TAP ERGO 30

Extremely functional tap for use with the 25-kilo jerry can. Advantages: no loss of adhesive, no more lifting, easy to dose, does not leak, less spillage. Prevents dust and sawdust from getting in the adhesive. Easy to clean.



### FRAME CLAMPS

(plastic jaws) 100 en 150 mm. The work piece can be quickly and easily clamped and unclamped with one hand.



### FRAME CLAMPS

(metal jaws) 100 en 150 mm. Extremely suitable for welding and construction work.



### GLUE CONTAINERS

Glue reservoir with brush, can be closed again after use. 450 ml, 900 ml, 1.5 L and 3 L.



### GLUING BRUSHES

Solvent and water-resistant gluing brushes.



### PLASTIC BLUE NO. 1



### GLUE SPATULA BLUE NO. 1



### SQRAPER GLUE COMB

B3 - B11 - B15.



### 10 CM PRESSURE ROLLER

For the pressing of bonded HPL to the substrate, with the purpose of increasing the final strength of the joint.

# VACUUM TECHNOLOGY, TAPES & ABRASIVES



## VACUUM BAGS

All vacuum bags are made of 0.75 mm thick transparent seamless Polyurethane and incl. C-strip + tube closing profiles. All other necessary accessories are separately available.

We can make other sized vacuum bags to measure.

Polyurethane vacuum bag dim. 250 x 160 cm

Polyurethane vacuum bag dim. 310 x 160 cm

Polyurethane vacuum bag dim. 370 x 160 cm

## VACUUM FOIL AND ACCESSORIES

Vacuüfóil 50 µ 1500mm. x 100m1, rol á 150 m<sup>2</sup>



## FOAM TAPE DOUBLE-SIDED

0,82 x	19 mm	50m1	Mirror
0.82 x	19 mm	50m1	bl.t 479
2.05 x	25 mm	25 m1	type 482
2.05 x	12 mm	25 m1	type 482

## BIJLARD CS 60 TAPE

12 x 3 mtr 20 mtr zwart

## SINGLE-SIDED MASKING TAPE

19 mm x 50 mtr	type 583
25 mm x 50 mtr	type 583
38 mm x 50 mtr	type 583

## DOUBLE-SIDED

Adhesive tape for carpets

50 mm x 25 mtr type 893

Carpet tape

12 mm x 25 mtr type 899



## VACUUM PUMPS

BVP60	Vacuum pump	6 m3/h
BVP60	Vacuum pump	10 m3/h

BVP250	Vacuum pump	25 m3/h
BVP250	Vacuum pump	40 m3/h



## SCHUUR-NET

Bijlard schuur-net is a fast, efficient and cost saving revolutionary abrasion technology. With the Bijlard Schuur-net products make history of dust and the continuous clogging of your sanding paper. The patented construction consists of a fine network of polyamide threads to which the grain is applied.



# Exclusive Distributor Benelux

**BIJLARD**<sup>®</sup>  
PROFESSIONAL ADHESIVES



dynea<sup>®</sup>

PREFERE ADHESIVES  
For bearing and non-bearing structures.



**Durante & Vivan**<sup>®</sup>  
JOIN US IN EXCELLENCE

PU REACTIVE HOT MELT AND EVA HOT MELT



Bijlard is distributor of the Italian Sait Abrasivi S.p.A. One of the largest abrasives manufacturers in the world. Rollers, strips, deltas, narrow bands, broad bands, discs and soft pads.



**SAIT**<sup>®</sup>

## CREDITS



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***Our entire product range  
available from stock!***

*Edition - January 2017 - UK*



# SQRAPER®

## SCRAPE TO THE BOTTOM!



*Innovative!*

- ✓ Right angle
- ✓ Free of burrs
- ✓ Less resistance
- ✓ Improved smoothness
- ✓ Higher wear resistance

I  BIJLARD



FLOOR

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